



NOTES:

1. VESSEL TO BE MANUFACTURED TO AS1692 AND AIR TESTED TO 35kPa
2. WEIGHT: 1850 Kg (APPROX)
- 3: VOLUME: 21000 Litres (APPROX) S.F.L 20,200 LITRES
- 4: ALL FLANGES TO BE ANSI 150lb S.O/R.F.
- 5: DIMENSIONS AND ELEVATIONS SHOWN FOR TANK OUTLETS AND INLETS ARE CRITICAL TO MATCH PREFABRICATED PIPE. TOLERANCE MUST COMPLY WITH AS4100 (± 2 mm)
- 6: LADDER AND PLATFORMS ARE MANUFACTURED IN ACCORDENCE WITH AS1657 (RUNGS $\phi 20$ DEFORMED BAR)
- 7: ALL PIPE WORK TO BE SCH40 / STD WT

SURFACE FINISH:

- INTERNAL - CLEAN AND DRY
- EXTERNAL - TO CUSTOMERS SPEC "QM64002-TS-G009 CLAUSE 1.4.3"
- LADDER & PLATFORM - HOT DIP GALVANISED

7	1	80NB 150lb ANSI S.O/R.F FLANGE (OUTLET)	-
6	1	50NB 150lb ANSI S.O/R.F. FLANGE (DRAIN)	-
5	1	80NB SOCKET (VENT)	-
4	1	80NB 150lb ANSI S.O/R.F. FLANGE C/W INTERNAL PIPE	-
3	1	150NB 150lb ANSI S.O/R.F FLANGE (LEVEL SENSOR)	-
2	1	50NB DIP PIPE C/W INTERNAL PIPE & CALIBRATED DIP STICK	-
1	1	600NB MANWAY	-

ITEM	QTY	DESCRIPTION	PART / SUB ASSM No.
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No.	REVISION DETAILS	BY	DATE
F			
E			
D			
C			
B	CRADLE DIM UPDATED NOTES UPDATED	V.B.B.	20-06-02
A	ORIGINAL ISSUE	0	0

CLIENT: BRICON Pty Ltd	
DRAWN: V.B.B.	DATE: 3-06-02
CHECKED:	DATE:
APPROVED:	DATE:
ORDER No:	No OFF: ONE (1)
SCALE: 1:40	CAD REF: SA-Steel-AG
Dimension in millimetres All tolerancing to be to the applicable design code of manufacture, and/or client requirement.	

FIBRETANK SYSTEMS PTY LIMITED		THIS DRAWING & THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF FIBRETSNK SYSTEMS AND IS STRICTLY CONFIDENTIAL & MUST NOT BE USED OR DISCLOSED WITHOUT WRITTEN CONSENT OF STP GROUP PTY LTD	
TITLE: GENERAL ARRANGEMENT 20,000 LITRE COOLANT STORAGE TANK			VESSEL CLASS N/A
ESTIMATE NUMBER: N/A		DRAWING NUMBER: SA 020000-001	
JOB No:		SHEET: 1 of 1	REVISION: B
			SHEET SIZE A3