



- NOTES:**
1. VESSEL TO BE MANUFACTURED TO AS1940 & AS1692 AND AIR TESTED TO 35kPa
  2. WEIGHT: 5550 Kg (APPROX)
  3. VOLUME: 72700 Litres (APPROX)
  4. LADDER AND PLATFORM TO BE HOT DIP GALVANIZED
  - 4: DIP PIPE TO HAVE A 1m EXTENSION ABOVE TANK

**SURFACE FINISH:**  
INTERNAL - CLEAN AND DRY

EXTERNAL - TO CUSTOMERS SPECIFICATION (WHITE)

ITEM	QTY	DESCRIPTION	PART / SUB ASSM No.
10	1	25NB THREDOLET	-
9	2	LIFTING LUGS - 5 TONNE C/W DOUBLER PAD	SUB1076
8	-	-	-
7	1	DIP PIPE ASSY - 80NB	SUB1052
6	1	FILL PIPE/SUCTION ASSY- 100NB 150lb ANSI FLANGE	-
5	1	50NB 150lb ANSI FLANGE	006225
4	1	600NB MANWAY C/W 3 x 100NB BSP COUPLINGS	-
3	2	2750 CRADLES/SADDLE PLATE	SUB1043
2	2	ENDS D & F SLIP IN 2750 x 6 THK	SUB1015
1	4	SHELL: 2750 ID x 6PL x 3000 LONG	SUB1039

No.	REVISION DETAILS	BY	DATE
F	STAIRS UPDATED AS PER REQ. ITEM 4 UPDATED, 2 x PLUGS ADDED	V.B.B.	12-03-03
E	SOCKETS REMOVED OFF TANK & MANWAY UPDATED	V.B.B.	06-03-03
D	PLATFORM & STAIRS ADDED	V.B.B.	03-03-03
C	25NB THREDOLET ADDED ITEM 10	V.B.B.	27-02-03
B	SUCTION/FILL POSITION UPDATED. PLATFORM ADDED T.B.A.	V.B.B.	25-02-03
A	ORIGINAL ISSUE	0	0

CLIENT: CALTEX CAIRNS TERMINAL	
DRAWN: V.B.B.	DATE: 17-02-03
CHECKED:	DATE:
APPROVED:	DATE:
ORDER No:	No OFF: ONE (1)
SCALE: 1:50	CAD REF: SA-Steel-AG
Dimension in millimetres All tolerancing to be to the applicable design code of manufacture, and/or client requirement.	

FIBRETANK SYSTEMS PTY LIMITED		PO BOX 102 CARRINGTON N.S.W. 2294 PHONE (02) 4961-2745 FAX: (02) 4962-2812	THIS DRAWING & THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF FIBRETANK SYSTEMS AND IS STRICTLY CONFIDENTIAL & MUST NOT BE USED OR DISCLOSED WITHOUT WRITTEN CONSENT OF FIBRETANK SYSTEMS PTY LIMITED
TITLE: GENERAL ARRANGEMENT T70 STEEL ONGROUND VESSEL			VESSEL CLASS N/A
ESTIMATE NUMBER: N/A	DRAWING NUMBER: SA 070000-001		SHEET SIZE A3
JOB No:	SHEET: 1 of 1	REVISION: F	